



# Angle Iron Installation Instructions

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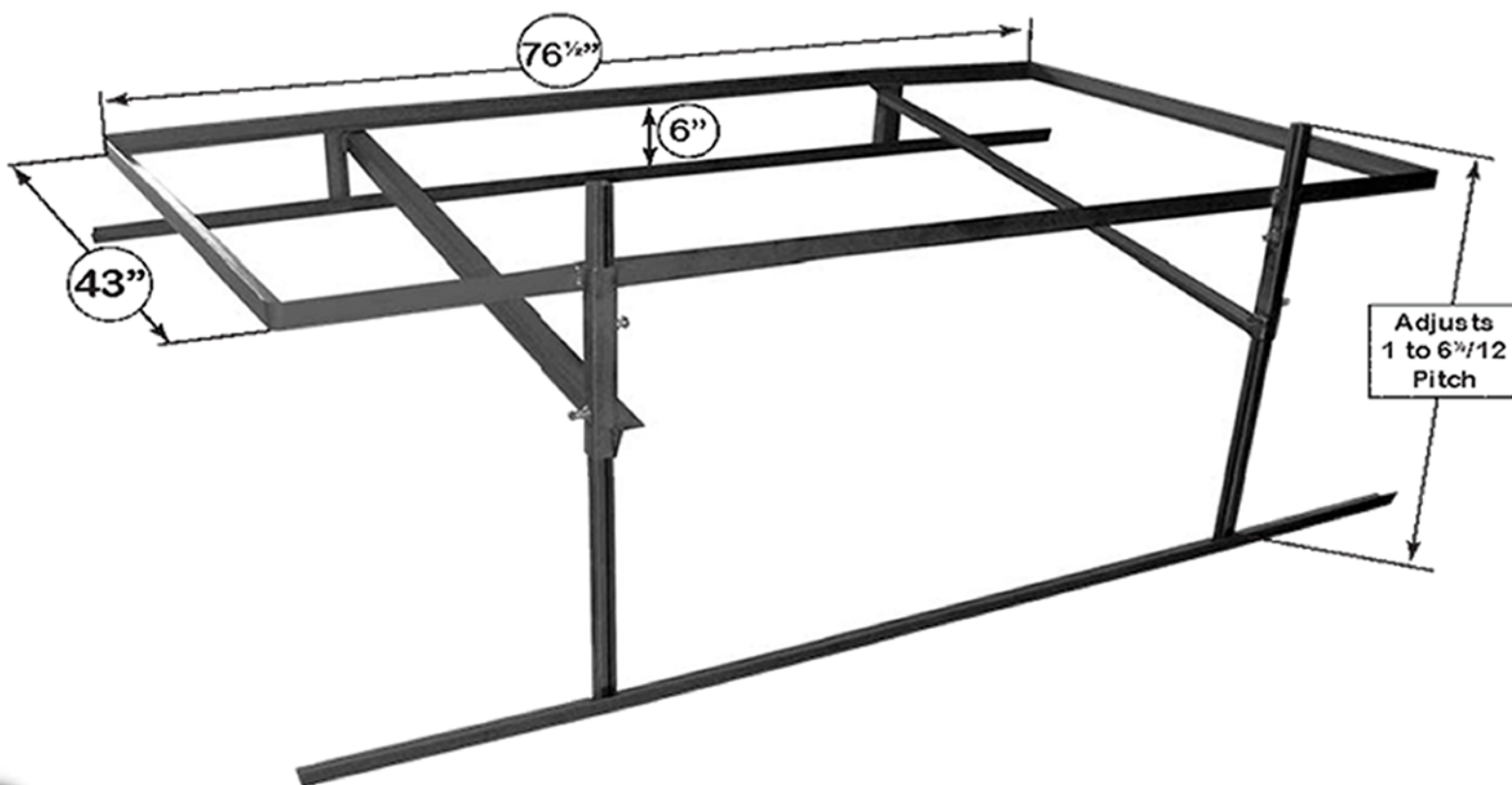
1. Verify proper support is below roof line and position AI Stand on the roof.
2. Loosen 4 3/4" Bolts with 9/16 Wrench.
3. Place level on the stand and adjust the base to level position.
4. Tighten 4 #10 3/4" bolts to approx 35 pound torque.
5. Attach 4 #10x3/4" self drill screws to each leg support to lock frame in place.
6. Saw off excess leg supports prior to settings the unit to reinforce a clean installation.  
In addition, it will provide service panel access.

Notes: The self tapping screws are vital to keep the stand from slipping.

**DO NOT** rely on the ability of the 4 3/8" bolts to do the job.

To keep cost on the AI stand competitive they are not painted. We do supply you one free can of gray primer paint with purchase.

ITEM NUMBER	DESCRIPTION
AI STAND	ANGLE IRON STAND ADJ 1 TO 6/12



"WE DON'T FOLLOW TRENDS, WE SET THEM"